

Making of a Christmas Tree

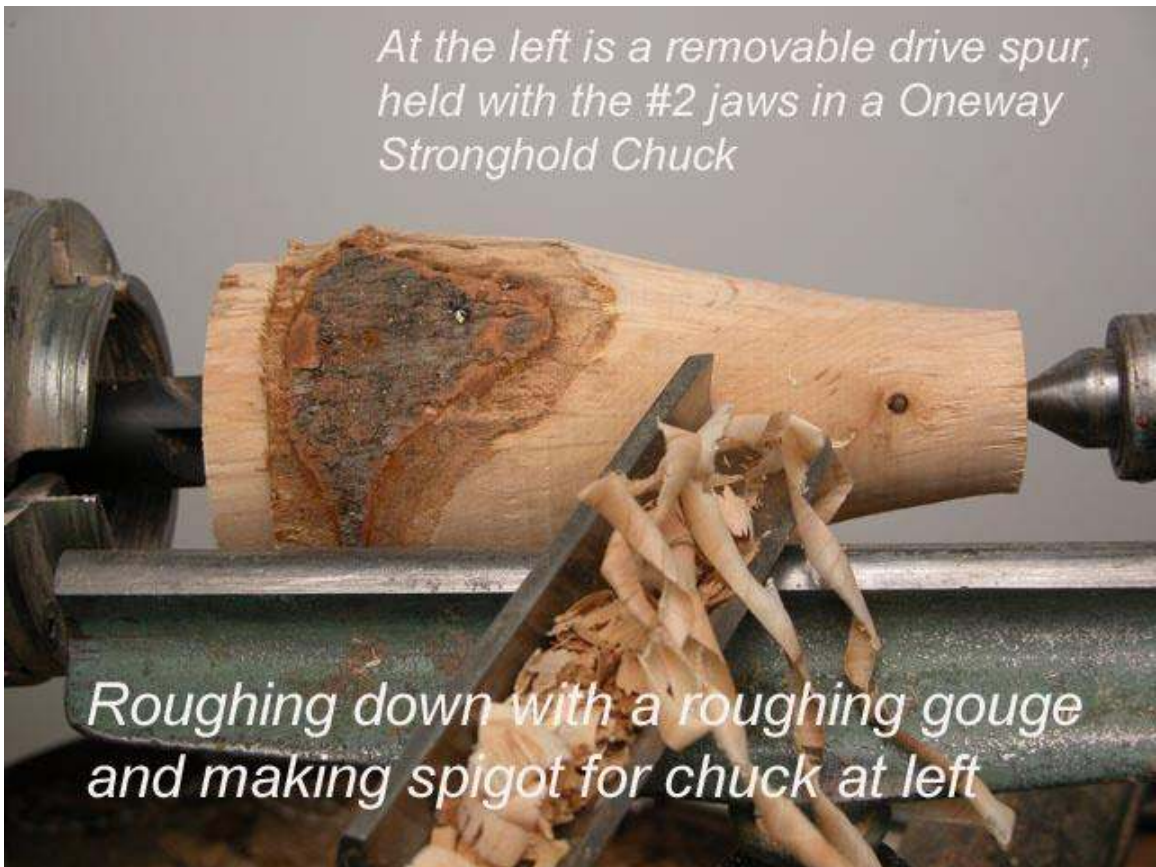


by

Eugen Schlaak



*Raw tree limb between centers
Approximately 4" dia x 7" long*



*At the left is a removable drive spur,
held with the #2 jaws in a Oneway
Stronghold Chuck*

*Roughing down with a roughing gouge
and making spigot for chuck at left*

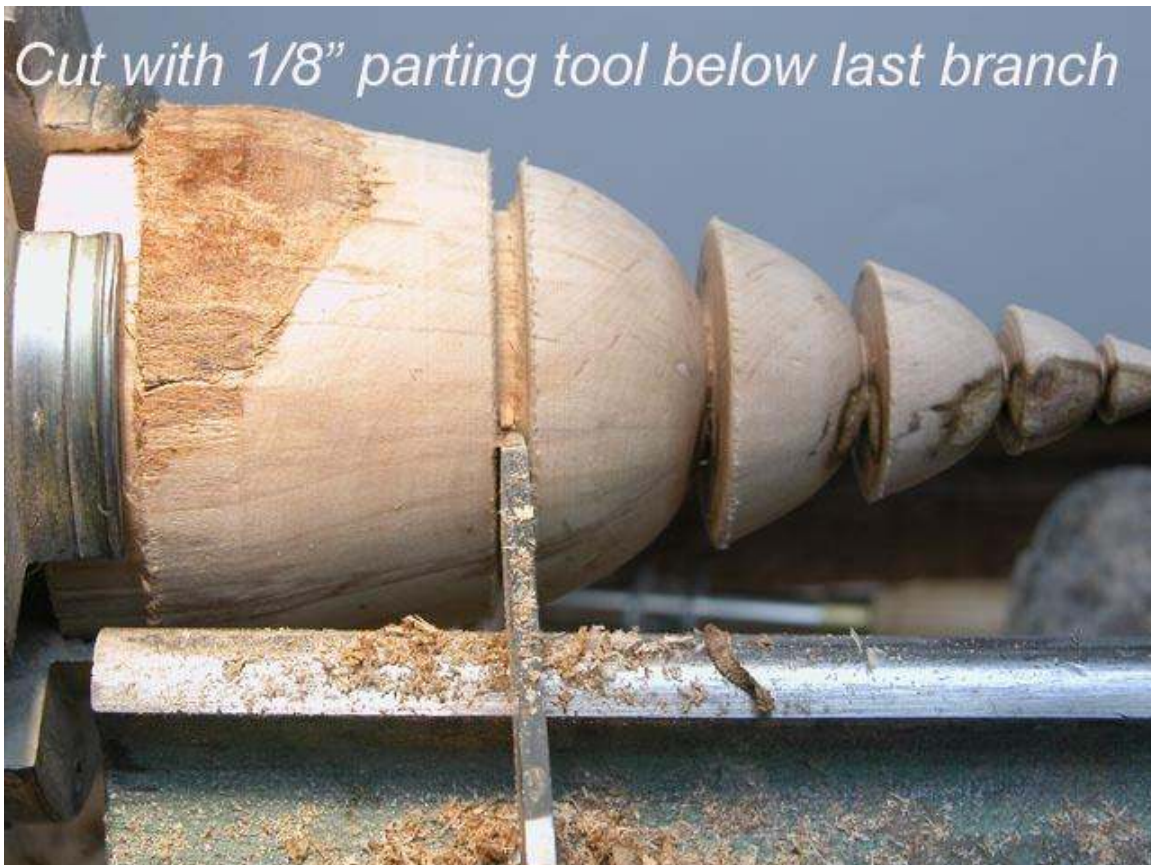


Top of branches , finish cut with short point and center of oval skew.



Ensure that the "trunk" size remains constant or larger towards the bottom of the tree

Cut with 1/8" parting tool below last branch



*Cutting bottom of tree with 3/8" Bowl gouge
(Make finish cut)*



Undercutting of lower branches with 1/8" parting tool



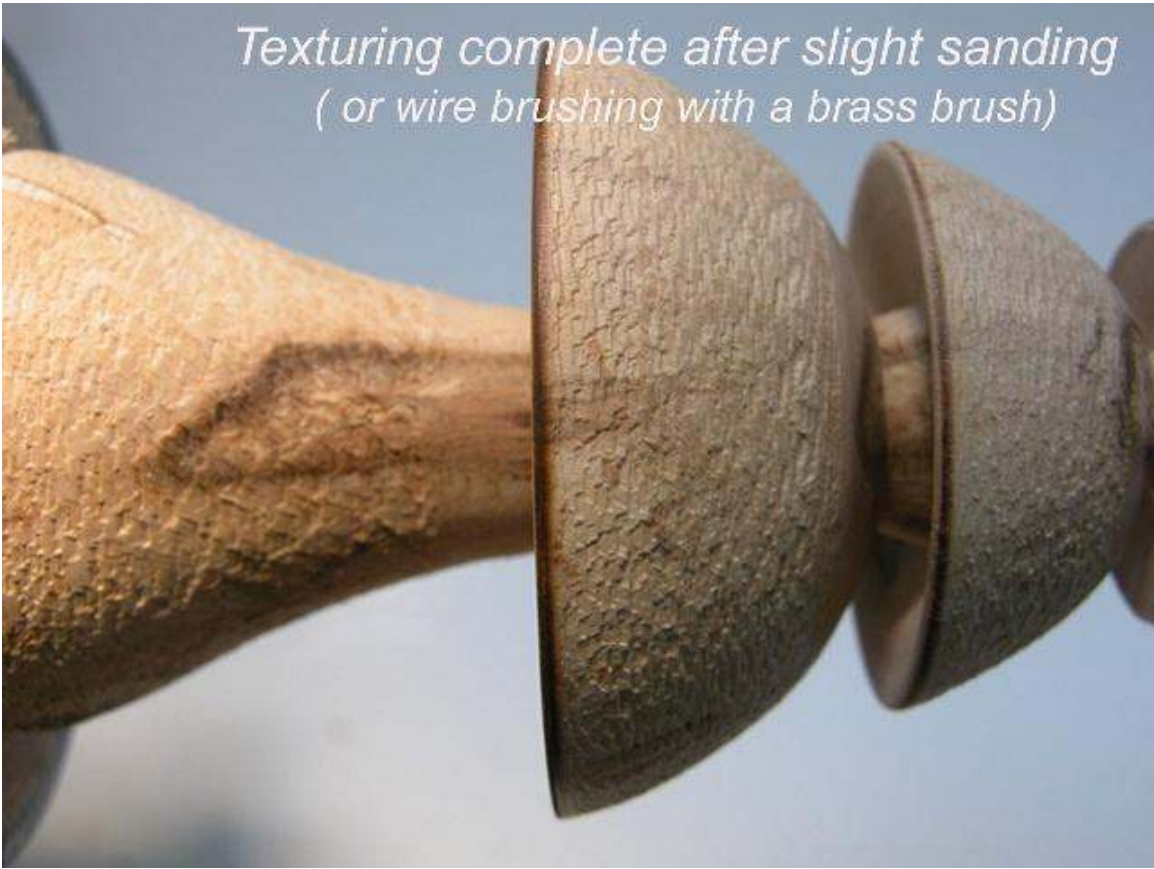
*Finished tree after touch-up sanding.
Pressure at the outer rim of the branch
creates dark burn marks as decoration.*



*Texturing with the "Sorby" texturing tool
(pointed wheel)*



*Texturing complete after slight sanding
(or wire brushing with a brass brush)*



*Application of "Mylands"
friction polish on the
rotating piece and
polishing at high speed
with soft paper towel.*



Coloring (if desired) at low speed



*Parting off with a skew and last step
in making this tree.*

